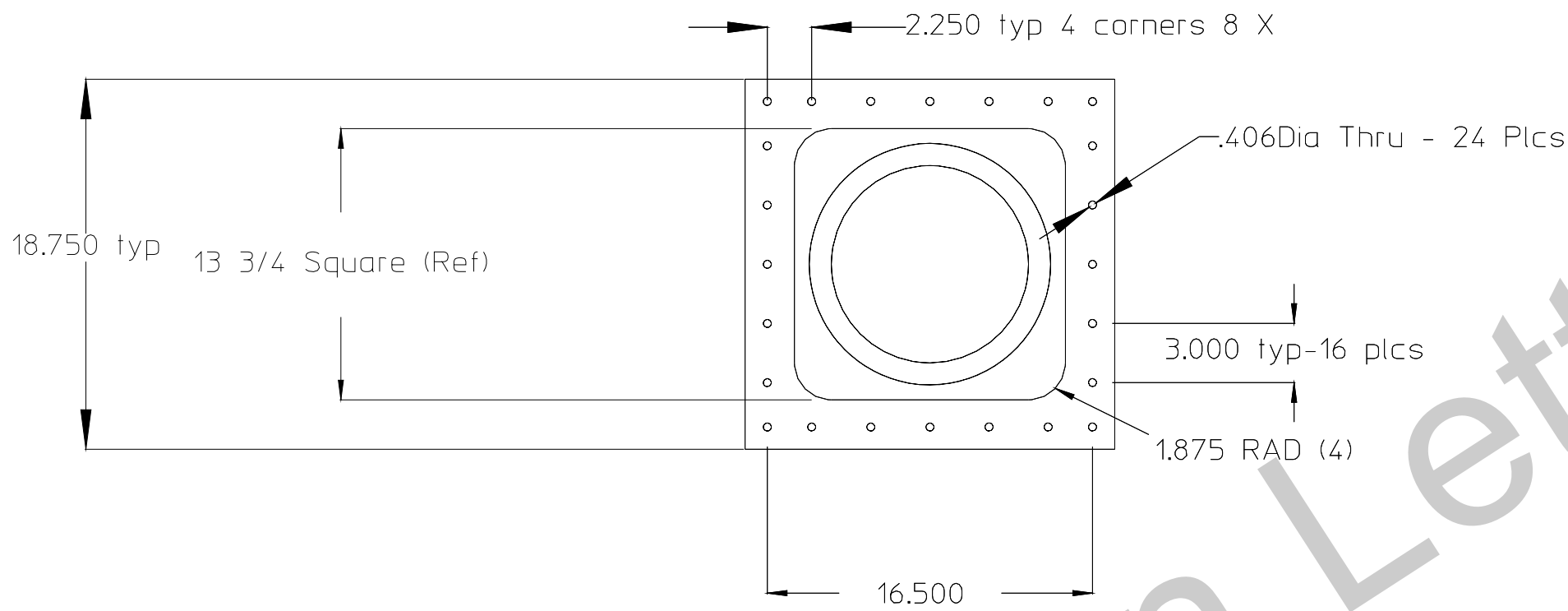
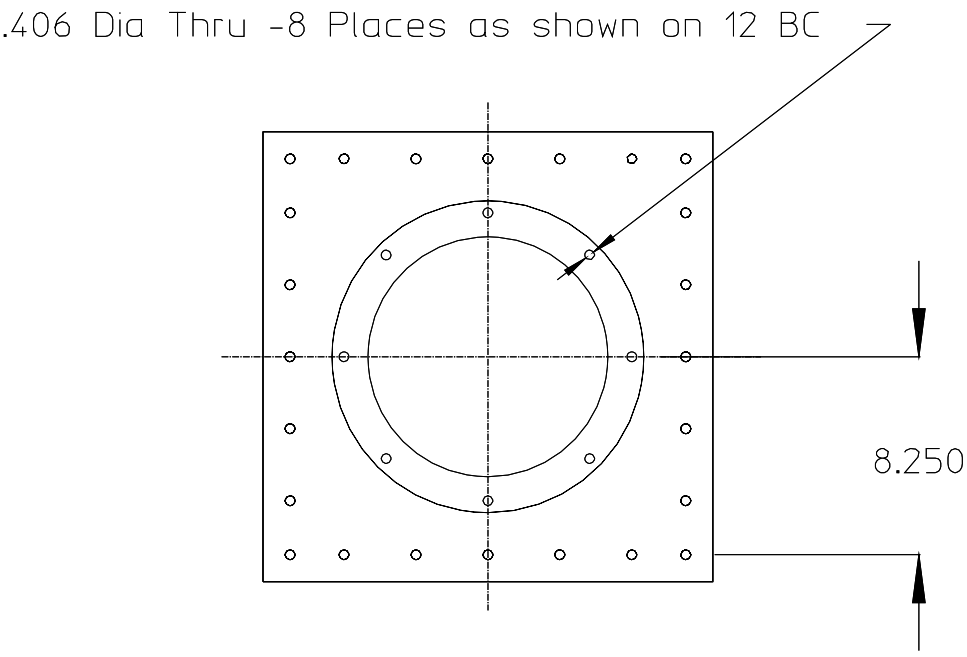


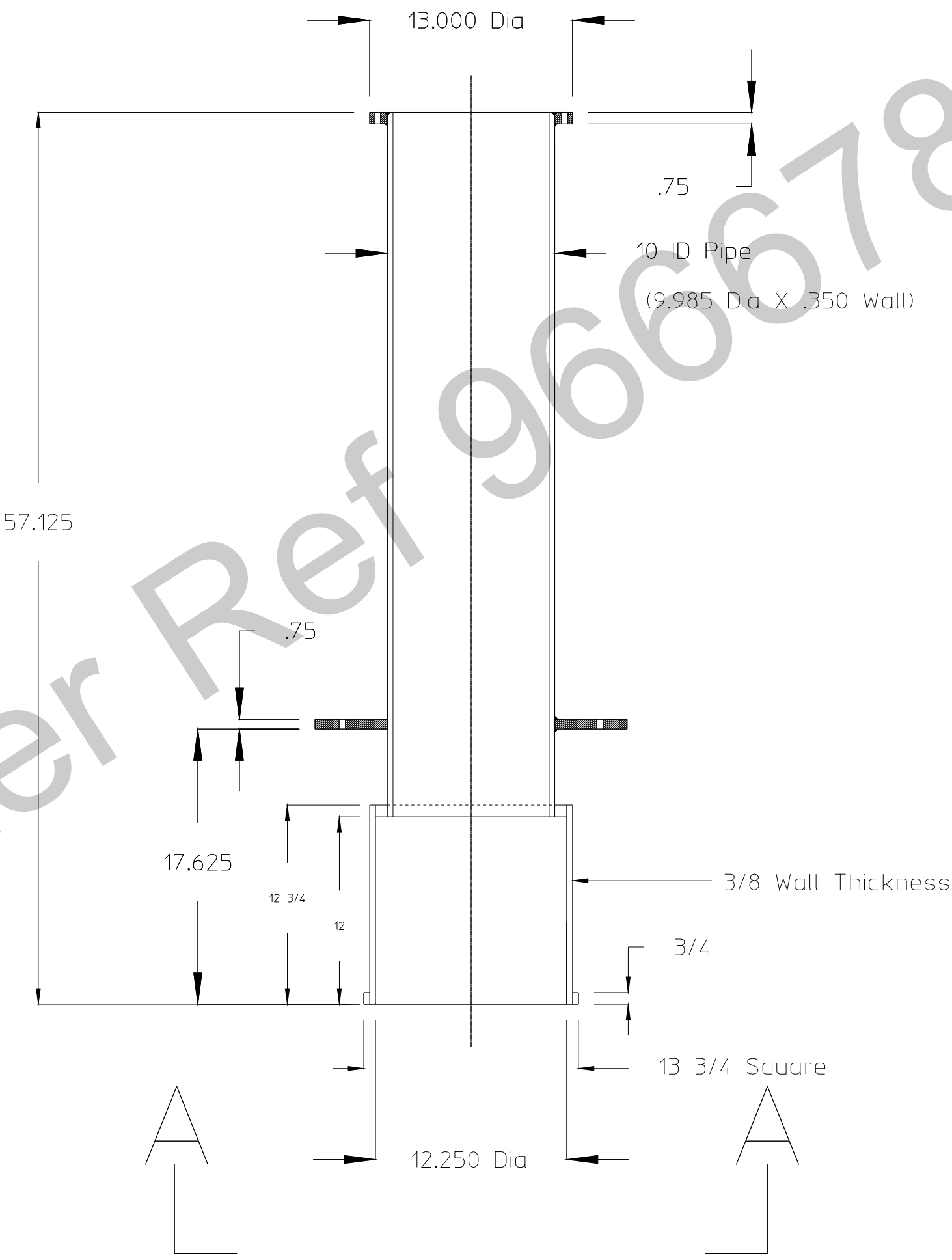
NOTES:

REV.	CHANGE	INIT.	DATE
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- NOTES :- (1) Material- 6061 Aluminum throughout
- (2) Hole Pattern in 13" Flange & 18.75 Sq plate to be inline as shown.
- (3) H.T. to T-6 Condition after Fabrication
- (4) Hard Black Anodize after Fitting-up of full assembly'



VIEW A-A



SECTION thru CL

MATERIALS, FIT UP, AND WELDING ARE TO BE TO THE SATISFACTION OF THE SURVEYOR.

ALL PENETRATIONS ARE TO BE WATERTIGHT TO THE SATISFACTION OF THE SURVEYOR.

APPROVED

This approval covers only ABS requirements and does not include items not required by ABS. Details of this approval are set forth in the ABS letter.



				-101 FINAL ASSEMBLY													
				-101		DETAIL NO.		DESCRIPTION				MAT'L		ZONE			
TOLERANCES UNLESS SPECIFIED OTHERWISE DO NOT SCALE UNITS INCHES - 10 DECIMALS								DRAWN BY:		D M Baylis		DATE:		7/20/95			
								ENGINEER:		D M Baylis		DATE:		7/20/95			
FRACTIONS - 16 X - 16 XX - 10 XXX - 1000  - 16								CHECKER:				DATE:				DRAWING TITLE: GUIDE CYLINDER	
								APPROVED:				DATE:					
								APPROVED:				DATE:				DRAWING NUMBER: LUSBL2_4	
								APPROVED:				DATE:					
								APPROVED:				DATE:				REV. SHEET: 1 of 1	
								APPROVED:				DATE:					